



Dart Aerospace Ltd.  
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**D412-698-044**  
**Job Sheet 204114**



**Part No:** D412-698-044

**Job Qty:** 1 pcs

**Part Name:** Hinge Panel Automatic Door Opener RH OEM Composite Door & Spacedoor™



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 12/3/19

**Job Tracking No:**

**Due Date:** 12/26/19

**Created By:** Jennifer Renwick

**Type:** SOLD

**Description:** Order 21664

**Note:** IIN-D412-698 REV.G IPP REV:A 11.08.18 new issue DD verf:JLM

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation              | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|------------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                        |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 110   | Packaging 1 - Pick Kit | 1 pcs |            | 12/26/19 | 0.00      | 0.00    | Packaging 1 - 1       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 2       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 3       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 4       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 5       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 6       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 7       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 8       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 9       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 10      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 11      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 12      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 13      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 14      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 15      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 16      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 17      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 18      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 19      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 20      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 21      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 22      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 23      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 24      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 25      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 26      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 27      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 28      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 29      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 30      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 31      |           |          |



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**Container No:** S243634



**Part:** D412-698-044

**Job No:** 204114

**Serial No/Batch:** S243634

**Revision:** G

**Inspector:**

**Exp Date:**

**Instructions:** TC STC SH92-43 Issue 6, FAA-STD SR014461

Plex 12/3/19 8:52 AM Dart.Renwick.Jennifer

|                                                               |                                                     |          |           |                        |                     |
|---------------------------------------------------------------|-----------------------------------------------------|----------|-----------|------------------------|---------------------|
| 120 QC 4                                                      | 1 pcs                                               | 12/26/19 | 0.00 0.00 | Packaging 1 - 32       |                     |
|                                                               |                                                     |          |           | Packaging 1 - 33       |                     |
|                                                               |                                                     |          |           | Packaging 1 - 34       |                     |
|                                                               |                                                     |          |           | Packaging 1 - 35       |                     |
|                                                               |                                                     |          |           | Packaging 1 - 36       |                     |
|                                                               |                                                     |          |           | QC 4 - 28              |                     |
|                                                               |                                                     |          |           | QC 4 - 58              |                     |
|                                                               |                                                     |          |           | QC 4 - 69              |                     |
|                                                               |                                                     |          |           | QC 4 - 9               |                     |
|                                                               |                                                     |          |           | QC 4 - 46              |                     |
| 130 Packaging 3-1 - Stock - B4B                               | 1 pcs                                               | 12/26/19 | 0.00 0.00 | QC 4 - 68              |                     |
|                                                               |                                                     |          |           | QC 4 - 72              |                     |
|                                                               |                                                     |          |           | QC 4 - 74              | DAS 78 DEC 2 7 2019 |
|                                                               |                                                     |          |           | QC 4 - 75              | 9-89                |
|                                                               |                                                     |          |           | QC 4 - 78              |                     |
|                                                               |                                                     |          |           | Packaging 3 - 1 - B4B  |                     |
|                                                               |                                                     |          |           | Packaging 3 - 2 - B4B  |                     |
|                                                               |                                                     |          |           | Packaging 3 - 3 - B4B  |                     |
|                                                               |                                                     |          |           | Packaging 3 - 4 - B4B  |                     |
|                                                               |                                                     |          |           | Packaging 3 - 5 - B4B  |                     |
| 135 DC - 1 - B4B                                              | 1 pcs                                               | 12/26/19 | 0.00 0.00 | Packaging 3 - 6 - B4B  |                     |
|                                                               |                                                     |          |           | Packaging 3 - 7 - B4B  |                     |
|                                                               |                                                     |          |           | Packaging 3 - 8 - B4B  |                     |
|                                                               |                                                     |          |           | Packaging 3 - 9 - B4B  |                     |
|                                                               |                                                     |          |           | Packaging 3 - 10 - B4B |                     |
|                                                               |                                                     |          |           | Packaging 3 - 11 - B4B |                     |
|                                                               |                                                     |          |           | Packaging 3 - 12 - B4B |                     |
|                                                               |                                                     |          |           | Packaging 3 - 13 - B4B |                     |
|                                                               |                                                     |          |           | Packaging 3 - 14 - B4B |                     |
|                                                               |                                                     |          |           | Packaging 3 - 15 - B4B |                     |
| 140 QC 21 - FG                                                | 1 pcs                                               | 12/26/19 | 0.00 0.00 | Packaging 3 - 16 - B4B |                     |
|                                                               |                                                     |          |           | Packaging 3 - 17 - B4B |                     |
|                                                               |                                                     |          |           | Packaging 3 - 18 - B4B |                     |
|                                                               |                                                     |          |           | Packaging 3 - 19 - B4B |                     |
|                                                               |                                                     |          |           | Packaging 3 - 20 - B4B |                     |
|                                                               |                                                     |          |           | Packaging 3 - 21 - B4B |                     |
|                                                               |                                                     |          |           | Packaging 3 - 22 - B4B |                     |
|                                                               |                                                     |          |           | Packaging 3 - 23 - B4B |                     |
|                                                               |                                                     |          |           | Packaging 3 - 24 - B4B | DAS 21 DEC 2 7 2019 |
|                                                               |                                                     |          |           | Packaging 3 - 25 - B4B | 9-89                |
| Part Op 110 - (Pick Kit)                                      |                                                     |          |           | Packaging 3 - 26 - B4B |                     |
|                                                               |                                                     |          |           | Packaging 3 - 27 - B4B |                     |
|                                                               |                                                     |          |           | Packaging 3 - 28 - B4B |                     |
|                                                               |                                                     |          |           | Packaging 3 - 29 - B4B |                     |
|                                                               |                                                     |          |           | Packaging 3 - 30 - B4B |                     |
|                                                               |                                                     |          |           | Packaging 3 - 31 - B4B |                     |
|                                                               |                                                     |          |           | Packaging 3 - 32 - B4B |                     |
|                                                               |                                                     |          |           | Packaging 3 - 33 - B4B |                     |
|                                                               |                                                     |          |           | Packaging 3 - 34 - B4B |                     |
|                                                               |                                                     |          |           | Packaging 3 - 35 - B4B | DAS 21 DEC 2 7 2019 |
| Descriptions: 120 - (QC4- 100% Inspect kits for completeness) | 130 - (Identify as per dwg & Stock Location: _____) |          |           | Packaging 3 - 36 - B4B | 9-89                |
|                                                               |                                                     |          |           | DC - 1 - B4B           |                     |
|                                                               |                                                     |          |           | DC - 2 - B4B           | DEC 2 7 2019        |
| 130 - (Identify as per dwg & Stock Location: _____)           |                                                     |          |           | QC 21 - FG - 21        | DAS 21 DEC 2 7 2019 |
|                                                               |                                                     |          |           | QC 21 - FG - 70        | 9-89                |
|                                                               |                                                     |          |           | QC 21 - SA - 53        | 9-89                |

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg &amp; Stock Location: \_\_\_\_\_)

PKG

135 - (Document Control) Photocopy bluefile and create labels per PPP D412-698-044 CHG001

140 - (QC21- Final Inspection - Work Order Release)

**Job BOM**

| Part / Item   | Component Name                | Quantity     | Operation                  | Container |
|---------------|-------------------------------|--------------|----------------------------|-----------|
| 80-005-2-8    | Insert                        | 3 Ea (3 ea)  | 110-Packaging 1 - Pick Kit | FM130644  |
| D3552-21      | Door Prop                     | 1 pcs (1 ea) | 110-Packaging 1 - Pick Kit | 5073169   |
| D3622-1       | Ball Stud                     | 1 pcs (1 ea) | 110-Packaging 1 - Pick Kit | 5217507   |
| D4330-042     | Airframe Bracket Assembly, RH | 1 pcs (1 ea) | 110-Packaging 1 - Pick Kit | 5232073   |
| D4330-3       | Door Bracket                  | 1 pcs (1 ea) | 110-Packaging 1 - Pick Kit | 5238080   |
| MS21042L5     | Nut                           | 1 Ea (1 ea)  | 110-Packaging 1 - Pick Kit | 5228696   |
| MS27039-1-05  | Screw                         | 3 Ea (3 ea)  | 110-Packaging 1 - Pick Kit | M131049   |
| NAS1149D0332J | Washer                        | 3 Ea (3 ea)  | 110-Packaging 1 - Pick Kit | 5228269   |
| NAS1149D0563J | Washer                        | 1 Ea (1 ea)  | 110-Packaging 1 - Pick Kit | 5235266   |

**Job Allocations**

| Operation                  | Component Part | Required | Inventory | Allocated |
|----------------------------|----------------|----------|-----------|-----------|
| 110-Packaging 1 - Pick Kit | 80-005-2-8     | 3        | 255       | 0         |
|                            | D3552-21       | 1        | 4         | 0         |
|                            | D3622-1        | 1        | 43        | 0         |
|                            | D4330-042      | 1        | 0         | 0         |
|                            | D4330-3        | 1        | 0         | 0         |
|                            | MS21042L5      | 1        | 553       | 0         |
|                            | MS27039-1-05   | 3        | 32        | 0         |
|                            | NAS1149D0332J  | 3        | 2,875     | 0         |
|                            | NAS1149D0563J  | 1        | 1,519     | 0         |

**Part Specifications**

Specifications could not be found.

Plex 12/3/19 8:52 AM Dart.Renwick.Jennifer